

Dear Bookbuyer,

As you may be aware, Peterson's Publishing acquired B.E.S. Publishing in October 2019. We are thrilled to now offer B.E.S. titles alongside our traditional education list, growing our publishing program to reach readers and learners of all ages.

For over 50 years, Peterson's has been a leading educational services company, publishing books that help students discover, prepare for, and fund their education. We are headquartered in Denver, Colorado, and are made up of over 60 full-time editors, educators, software developers, data scientists, and instructional designers from around the globe.

Annually 6,000,000 students rely on Peterson's to meet their college, graduate school, and career goals. And now, combined with B.E.S. titles, our offerings can meet the needs of students from grammar school to graduate school and beyond. In the following pages, you'll find all the brand-new B.E.S. titles releasing within the next year. There's a book for everyone, from board books for young children to an exciting relaunch of our Color Quest series for adults.

We look forward to working with you and answering any questions you may have regarding Peterson's Publishing and B.E.S. Know that we are committed to providing only the highest quality customer support, and hope to grow our list of offerings in the years to come.

Wishing you all the best,



Mo Lam CEO, Peterson's Publishing



Preschool

Snuggles
Where in the World

Early Readers

First Sticker Art My First Big Book of Activities Spanish-English Picture Dictionary

Young Readers

Masterminds
Create the Code
Guardians of the Planet

Young Adult

YFA Young Fearless Awesome

Adult

Mega Maze Challenge Crochet Little Heroes Color Quest Boost Your Watercolor Confidence The Chess Player's Bible







Snuggles

Preschool

Board Books with Plush Ears

Snuggles board books feature friendly creatures performing key routines all babies and toddlers will recognize. Parents will love how these books reinforce routines so their child can feel comfortable, prepared, and safe.

Kids will love playing with the soft ears!



SNUGGLES SERIES

Format: BB Page Count: 10pp Trim Size: 7 ¼ x 7 ½"

Snuggles: Busy Reindeer ISBN: 978-1-4380-8888-4 Pub Date: 10/6/20 Price: \$8.99 (Glitter Cover)

Snuggles: Curious Kitten ISBN: 978-1-4380-8901-0 Pub Date: 12/1/20 Price: \$7.99

Snuggles: Lovable Lamb ISBN: 978-1-4380-8919-5 Pub Date: 1/19/21 Price: \$7.99









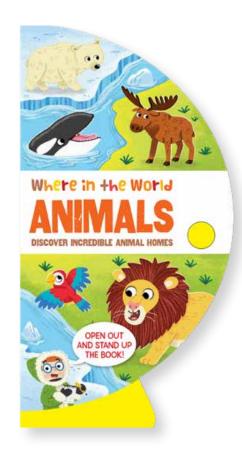
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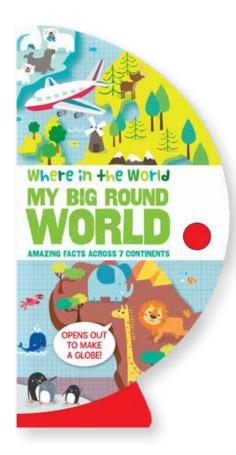


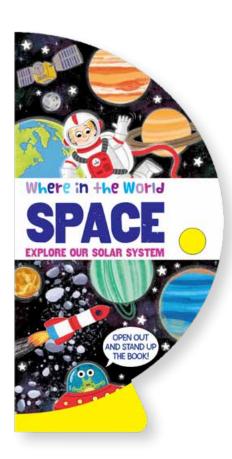
Snuggles: Sleepy Bunny ISBN: 978-1-4380-5071-3 Pub Date: Available Now Price: \$7.99

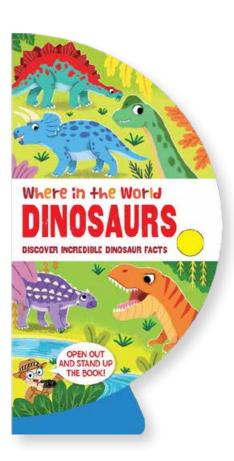


Snuggles: Hungry Puppy ISBN: 978-1-4380-5072-0 Pub Date: Available Now Price: \$7.99











Where in the World

Explore and learn from the comfort of your own home

First fact books in the Where in the World series are filled with beautiful illustrations and detailed maps, showing where countries are, where wild animals can be found, and even what's in outer space. Best of all, when opened, the book turns into a free-standing globe!

Includes a velcro fastener to hold the books upright!







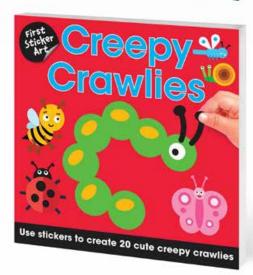
Where in the World: Animals ISBN: 978-1-4380-8915-7 Pub Date: 10/6/20 Where in the World:
My Big Round World
ISBN: 978-1-4380-8898-3
Pub Date: 11/3/20

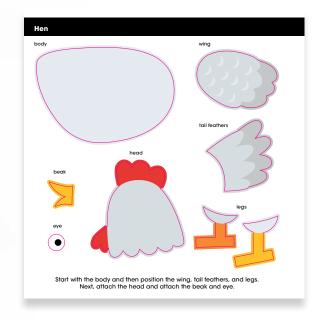
Where in the World: Space ISBN: 978-1-4380-8897-6 Pub Date: 1/5/21 Where in the World: Dinosaurs ISBN: 978-1-4380-8926-3 Pub Date: 5/25/21 Fun facts and bright colors fill every page!

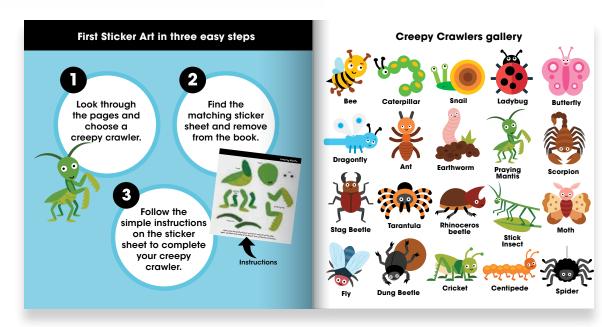
First Sticker Art

Simple projects for tiny hands

With titles in the First Sticker Art series, young children can create lively pictures by positioning colorful, shaped stickers onto each simplified silhouette. Children will love seeing their sticker art works come to life. Each book in the series contains 20 simple sticker projects complete with how-to hints to assure that children create pictures to make them proud. Perforated pages allow for easy removal and display.







FIRST STICKER ART SERIES Price: \$8.99

Format: PB Page Count: 24pp Trim Size: 8 x 8

First Sticker Art: Farm Animals ISBN: 978-1-4380-8927-0 Pub Date: 2/2/21

First Sticker Art: **Creepy Crawlers**

ISBN: 978-1-4380-8928-7 Pub Date: 2/2/21



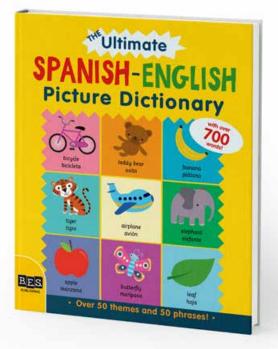
My First Big Book of Activities

ISBN: 978-1-4380-8929-4 Pub Date: 1/5/21 Price: \$12.99 WFormat: PB Page Count: 224pp Trim Size: 8 ½ x 11"

The Ultimate Spanish-**English Picture Dictionary**

It's never too soon to learn a second language!

With The Ultimate Spanish-English Picture Dictionary, Englishspeaking children in early grades will learn Spanish words and phrases with the help of cheerful pictures. The dictionary is divided into over 50 themes, and includes more than 700 words and 80 phrases. Every picture is labeled with its English word, followed by its Spanish equivalent. Here's a fun way for younger English-speaking children to build their vocabulary in Spanish.



Ultimate Spanish-English Picture Dictionary

ISBN: 978-1-4380-8949-2 Pub Date: 5/11/21 Price: \$14.99 Format: HC Page Count: 96pp Trim Size: 8 x 10"



fish starfish crabs

How many fish, starfish, and crabs can

My First Big Book

and age-appropriate challenges

Provide kids with hours of entertainment

Help your little readers practice their visual thinking, pen

control, and hand-eye-coordination with these simple

puzzles. With over 250 puzzles, they're sure to have lots

of fun solving everything from dot-to-dot and spot the

difference to color by number and odd one out.

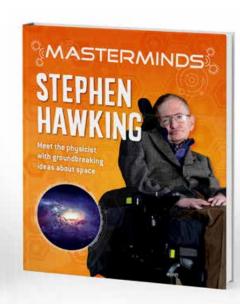
of Activities

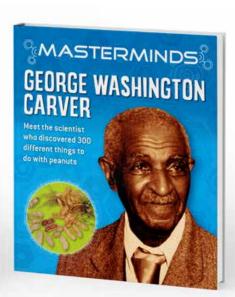
I counted odd robots!

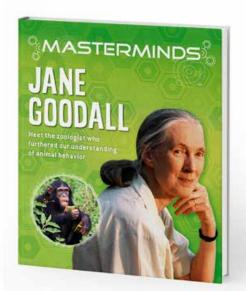
Early Readers

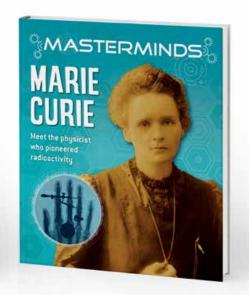


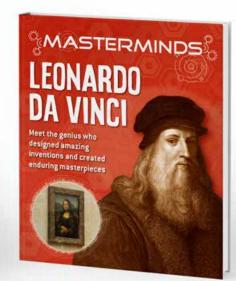
Young Readers









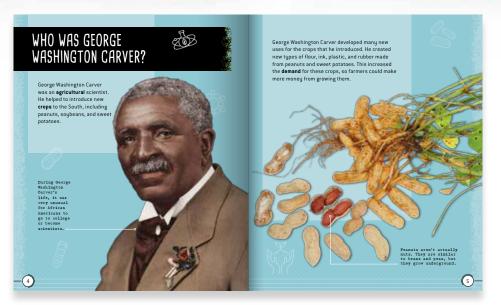


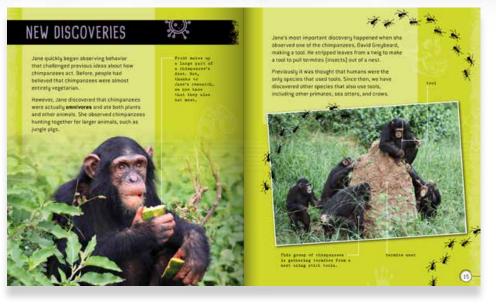
Masterminds

Meet the masterminds behind some of the greatest ideas and discoveries

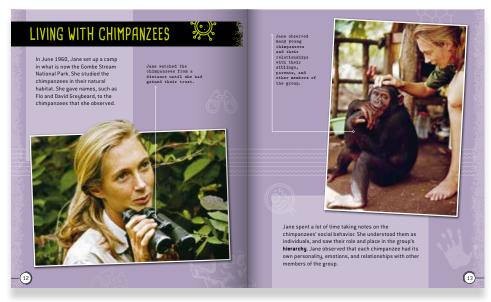
These biographies focus on the lives of S.T.E.A.M. pioneers and the impact of their work on our lives today. Kids will love learning about the life and legacy of some of the greatest minds in history, from the current work of Jane Goodall all the way back to the Renaissance era creations of Leonardo da Vinci. Young readers are sure to be inspired by every single person featured in this series.







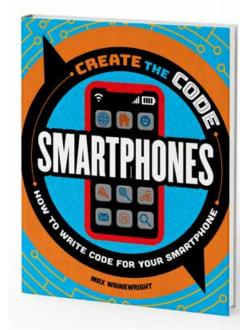
Features bright photographs and illustrations on every page!



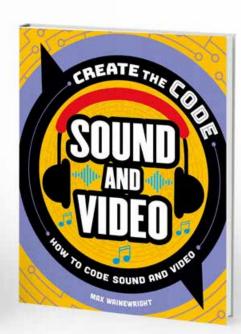
MASTERMINDS SERIES
Price: \$12.99

Price: \$12.99 Format: HC Page Count: 32pp Trim Size: 7 ½ x 9" Masterminds: Katherine Johnson ISBN: 978-1-4380-8914-0 Pub Date: 9/1/20 Masterminds: Stephen Hawking ISBN: 978-1-4380-8915-7 Pub Date: 9/1/20 Masterminds: George Washington Carver ISBN: 978-1-4380-8905-8 Pub Date: 1/5/21 Masterminds: Jane Goodall ISBN: 978-1-4380-8906-5 Pub Date: 4/6/21 Masterminds:
Marie Curie
ISBN: 978-1-4380-8933-1
Pub Date: 7/13/21

Masterminds: Leonardo Da Vinci ISBN: 978-1-4380-8934-8 Pub Date: 7/13/21





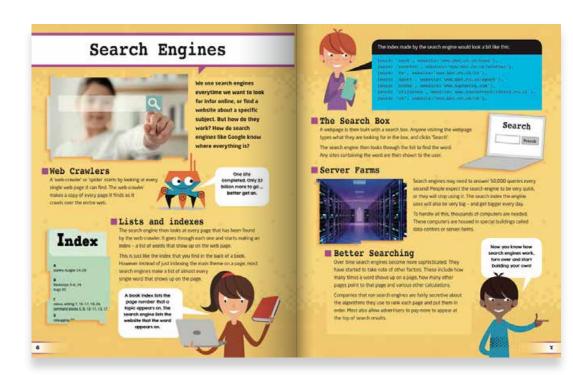


Create the Code

Discover how your everyday tech works while developing your coding skills

Each title in this series explains the key computer code and systems that are used to create and control the tech you use everyday, such as the Internet, your smartphone, music and video, and computer graphics. Then, step-by-step activities teach you how to create your own versions on screen with code helping you to become a coding whiz.

Written by Max Wainewright, a coding teacher and software writer!

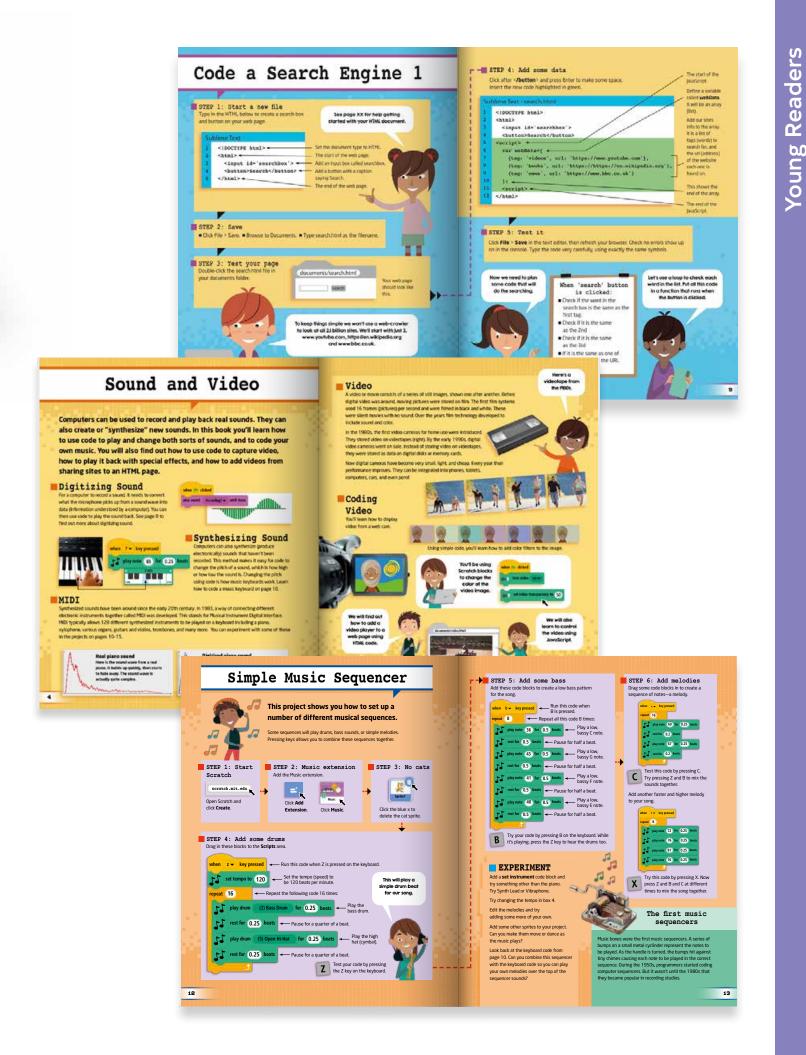


CREATE THE CODE SERIES Price: \$14.99 Format: HC

Page Count: 32pp Trim Size: 8 ¼ x 10 ½" Create the Code: Smartphones ISBN: 978-1-4380-8907-2 Pub Date: 9/15/20

Create the Code: The Internet ISBN: 978-1-4380-8921-8 Pub Date: 2/16/21

Create the Code: Sound and Video ISBN: 978-1-4380-8937-9 Pub Date: 5/25/21



Young



Teach kids how to help save the planet, no matter where they are.

GUARDIANS OF THE PLANET

Dispite being bendunded by annexistic, sample properties of the dispite of dispite of

game, no it were one now, a way by your houst community that can make a MDOC difference. If the third provides the half as MDOC difference is the set of the skills and knowledge you well. I have all the skills and knowledge you well as the a fully designed cliental and of the Plancis. So be a fully designed cliental and of the Plancis. So and the world and who consign benefit, friendly, may plancis, and clienteria to be the labtual operational and high to look after the value operations and high to look after the impossible world that we call from.

Guardians of the Planet

ISBN: 978-1-4380-8908-9 Pub Date: 11/10/20 Price: \$16.99 Format: HC Page Count: 128pp Trim Size: 7 ½ x 9 ¾"

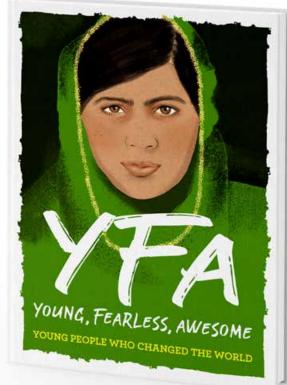
Guardians of the Planet

How to be an eco-hero

This environmentally positive book contains everything children need to become guardians of the planet. Kids can learn how to become keepers of the coasts, friends of the forests, home heroes and much more through a mix of compelling facts, creative activities and proactive tips. Key environmental topics are clearly explained, and the easy-to-follow projects and suggestions help to put the issues in an everyday context. From reusing clothes and composting food to reducing water waste and giving wildlife a helping hand, this book will encourage children to engage with environmental problems and inspire them to take care of our wonderful planet.







YFA Young, Fearless, Awesome

Meet 25 young people who changed the world!

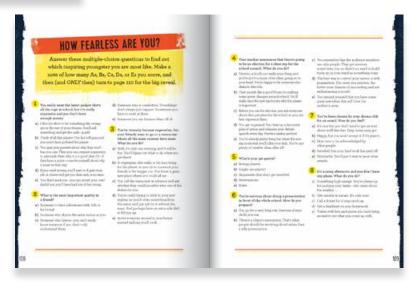
Learn about some of the most gifted and brave young people on the planet and the great things they achieved. From musical geniuses to environmental activists, *Young*, *Fearless*, *Awesome* is packed with inspiring tales of passion and courage. It features modern-day activists including Greta Thunberg, Felix Finkbeiner and Emma González, plus a selection of inspirational heroes from recent history, such as Anne Frank and Claudette Colvin. These amazing youths stood up for what they believed in, spoke out against injustice, and overcame huge obstacles to make a change.



Includes a fun quiz to figure out which teen you're most like!

YFA Young Fearless Awesome

ISBN: 978-1-4380-8909-6
Pub Date: 10/20/20
Price: \$16.99
Format: HC
Page Count: 112pp
Trim Size: 7 ½ x 9 ¾"

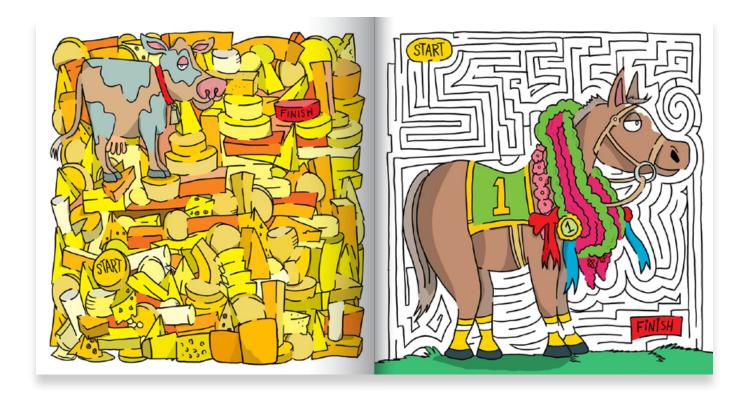




Mega Maze Challenge

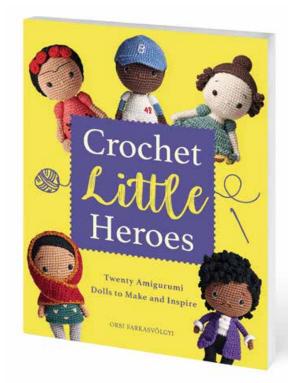
Looking for a challenge? A-Maze-Ing **Activity Mega Maze Challenge will put** your skills to the test!

Mazes are a great way to increase hand-eye coordination, bolster problem-solving skills, sharpen reasoning, and more. You'll get all that and then some with these fun and colorfully illustrated mazes that are perfect for kids and adults alike. Besides navigating the usual twists and turns of a traditional maze path, puzzle-solvers will have to navigate through crazy cartoon features, like a dinosaur's mouth, a frog's tongue, and more. There are dozens of dead ends, illusions, twists and turns to keep you on your toes!



resident cartoonist at the

Illustrated by Joe Wos, **Charles M. Schultz Museum!**



Finished dolls make wonderful keepsakes, home accents, and gifts!

Crochet Little Heroes

Create adorable crochet dolls with stepby-step photographs

Crochet Little Heroes is a how-to book featuring 20 inspirational doll projects, for beginner to intermediate needlecrafters. Using the Japanese art of amigurumi, readers will learn how to crochet cute little contemporary and historical heroes like Albert Einstein and Amelia Earhart.





Crochet Little Heroes ISBN: 978-1-4380-8902-7

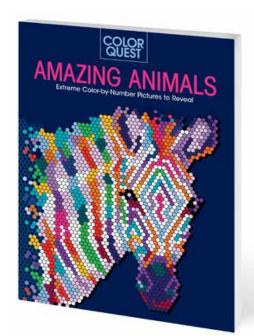
Pub Date: 3/2/21 Price: \$19.99 Format: PB Page Count: 128pp Trim Size: 7 x 9"

Mega Maze Challenge ISBN: 978-1-4380-8925-6 Pub Date: 5/25/21

Price: \$9.99

Page Count: 224pp

Trim Size: 10 x 10"



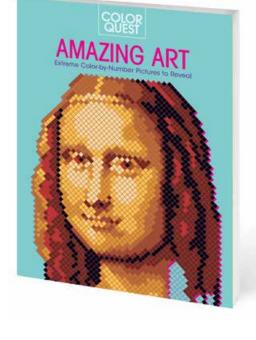
Color Quest

Create your own beautiful works of art with extreme coloring challenges

Colorists, puzzle fans, and challenge seekers will love this color-by-number series as they free the images concealed on each page. Once completed, perforated pages can be torn from the book and used for decorating, framing, or giving as gifts. So grab your colored pens or pencils, and start uncovering these stunning and intricate works of art in your Color Quest.









Color Quest: Amazing Art ISBN: 978-1-4380-8940-9 Pub Date: 5/11/21







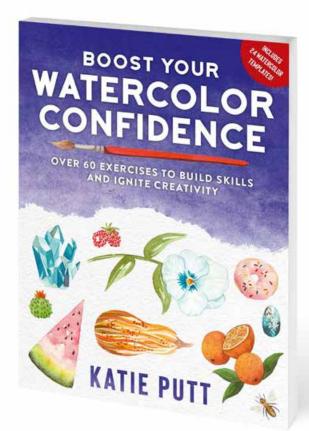












Boost Your Watercolor Confidence

This book has over 60 challenges to build skills and ignite creativity

If you are coming to watercolor for the first time, it's easy for things to go a bit wrong and to wind up feeling like you are terrible at watercolor. But nothing could be further from the truth! Anyone coming to watercolor for the first time is going to hit a few road bumps. But why not welcome these challenges and find some joy in your mistakes? The true art of excelling in a subject lies in making mistakes, embracing the very worst that can happen, and allowing things to unfold across your sketchbooks and scraps of paper before you embark on you next great work. So relax, and let your watercolor skills take their own shape. This book has 50 challenges you can work through in your own time to defeat those niggling worries and have lots of fun in the process.

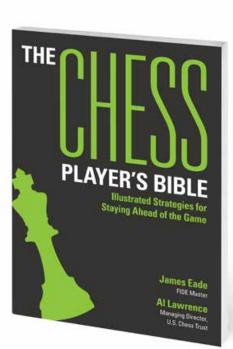


Includes 24
Watercolor
templates at
the back of
the book!



Boost Your Watercolor Confidence

ISBN: 978-1-4380-8903-4 Pub Date: 3/16/21 Price: \$19.99 Format: PB Page Count: 96pp Trim Size: 8 x 11"

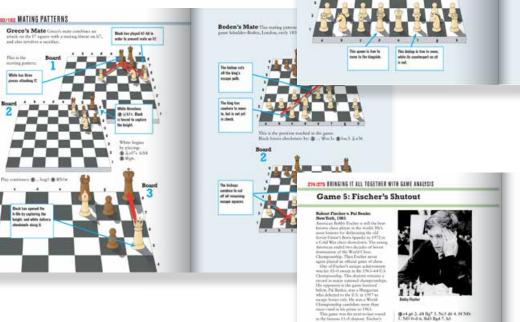


The Chess Player's Bible

Illustrated strategies for staying ahead of the game

Master the ancient art of chess, the game of kings. Now, novice players can learn quickly and at a glance the key techniques and classic moves of the chess masters. This edition includes basic and advanced tactics, combinations, sacrifices, pawn structures, and annotated illustrations to help players of every level hold their own against more advanced players. It's a comprehensive and compact reference that will find a ready place in school and private chess clubs. This book will also be a favorite among individuals who wish to discover chess as a pleasurable way to spend a social evening.

Written by
James Eade and
Al Lawrence, two
renowned experts in
the world of chess!



Chess Player's Bible

ISBN: 978-1-4380-8942-3 Pub Date: 6/15/21 Price: \$16.99 Format: PB Page Count: 288pp Trim Size: 5 ¾ x 7 ¾"



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